

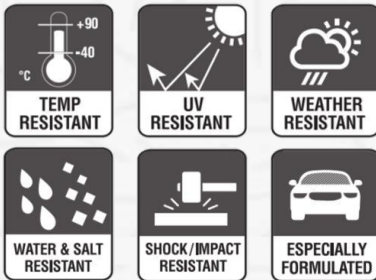


## AUTO WINDSHIELD ADHESIVE

**DYNA-FIX® AUTO WINDSHIELD ADHESIVE** is a one component elastomeric sealant especially formulated for assembly of vehicles in the coachbuilding industry. Used primarily to bond windshield and side windows. The sealant offers good adhesion without primer on commonly used substrates such as anodized aluminum, glass, concrete, polyester, wood etc. It forms a highly elastic tear and weather resistant joint.

## Features

- Easy to apply
- Good adhesion, no sagging, approximately 1 hours to skin formation
- Cured sealant compatible with water-based paint, some alkyd-based paint
- Good UV and weather resistance properties
- Excellent resistance to water and salt spray
- Resistance to dilute acids and bases
- Excellent quality and stability



## Surface Preparation

Surfaces must be clean, dry and free from grease, dust, oil and any contaminants possibly harming the bonding. It is recommended to clean the surface with a suitable solvent such as methylethylketone, acetone etc.

## Instructions

Apply using a manual or a pneumatic gun. Once applied, smoothen the joint with a putty knife dipped in soapy water.

Once the container is opened, the product should be used within 24 hours; Otherwise, it could harden.

Do not apply at temperatures below 5°C.

During curing, contact with non-cured polyurethanes, silicone sealants and alcohols should be avoided



Designed & Manufactured According to AFAQ  
ISO 9001:2015 Certified Quality Management System

## Technical Data

Property	Unit	Value
Cure time (23°C / 50% RH) after 24 hours	Mm	4
Temperature Resistance	°C	-40 to +90
Application Temperature	°C	0 to 40
Shore A Hardness	At 14 days	40
Overall Appearance		Pasty
Elongation at break	%	>400
Paint over Compatibility (cured sealant)	Very Good (esp. water-based paint)	
Water Resistance	Not suitable for continuous water immersion	

## Shelf Life

15 months from date of production, when stored at or below 25°C in the original unopened container

## Packaging

- 600 mL

## Standard Colors



*The information is offered in good faith and is believed to be accurate. It should not however be used in substitution for customer's tests to ensure that DYNA-FIX® products are safe, effective and compatible for the intended use. Sole warranty is that the product will meet the DYNA-FIX® sales specifications in effect at the time of delivery. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.*