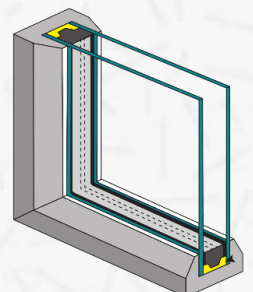




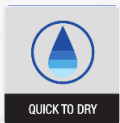
IG GLASS SEALANT

One-Part, high modulus, quick to cure Neutral Silicone Sealant specifically developed for secondary edge sealing during the manufacturing of frame mounted insulating glass units. Frame mounted IG units are typically secured on all four sides by a frame that completely covers the edge seal. When utilized as a secondary seal, product provides structural integrity for the panes of glass and has excellent aging properties. Product will not impact butyl sealants of IG units nor the PVB films possibly utilized.



Features

- 100% silicone polymer
- Excellent UV and temperature extremes resistance
- Excellent unprimed adhesion to a variety of substrates
- Non-corrosive to metals
- Easy to apply and tool
- Low odor



Technical Data

Property	Unit	Value
Tack free time	Min	15
Extrusion rate 20°C	g/min	165
Durometer Shore A, 3d/RT		>= 30
Elastic recovery	%	>= 85
Joint movement capability	%	>= 200

Priming

This product features adhesion to a variety of non-porous substrates; however, for specific substrates, priming may be necessary to improve adhesion. Please consult our Technical Service Department.

Instructions

Product can be applied with a standard gun. During application, make certain to avoid gap or bubble formation in the joints. Joints should be tooled immediately after sealant application to ensure substrate contact.

Surface Preparation

Surfaces sealed should be clean and dry, free of dust or grease. In case of renovation work, old sealant as well as old paint must be removed completely.

Shelf Life

12 months from date of production, when stored at or below 25°C in the original unopened container.

Packaging

- 600 mL sausage

Limitation

Do not use in IG units used in Structural Glazing applications. Do not use in IG units as a primary seal, but only as a secondary seal. The curing speed depends on the temperature & the relative humidity of the ambient air.



Designed & Manufactured According to AFAQ
ISO 9001:2015 Certified Quality Management System

The information is offered in good faith and is believed to be accurate. It should not however be used in substitution for customer's tests to ensure that DYNA-PRO® products are safe, effective and compatible for the intended use. Sole warranty is that the product will meet the DYNA-PRO® sales specifications in effect at the time of delivery. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.