

DYNA-PRO®

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BLACK RTV GASKET

DYNA-PRO® BLACK GASKET MAKER is a paste like, single component RTV silicone sealant with exceptional resistance to extreme temperatures, moisture, vibration and chemicals such as oils and anti-freeze. It provides reliable "formed-in-place" gaskets for mechanical assemblies, valve covers, oil pans, intake manifold end seals, timing covers, transmission pans etc...





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Features

- High Temperature resistance, up to 260 °C
- Leak proof
- Resistant to Oil, Water and Anti-Freeze
- Resists cracking, shrinking and movement due to mechanical factors and thermal variation
- Low volatility
- Easy to apply, requires NO caulking gun







Surface Preparation

Surfaces must be clean, dry and free of grease, dust and frost. Make sure to remove all previous material from mating surfaces.

Priming

Product adheres to a variety of non-porous surfaces and given suitable cleaning and old material removal; no additional priming is needed. For specific substrates however, it may be necessary to prime to improve adhesion. Please consult our Technical Service Department.

Instructions

Apply sealant on both surfaces of the gasket in a continuous and even bead of silicone, as shown. Wait 5 minutes for the start of the skin over, then assemble as required. Allow to set for at least 2 hours. For best results, allow to cure overnight.

Technical Data

Property	Unit	Value
Cure system	W.	Acetoxy
Odor	- \	Acetic smell
Specific gravity		1.03 ± 0.01
Hardness (Shore A)	Q. 1	30
Elongation	%	400
Tensile Strength	MPa	1.2
Application temperature	ō C	-20 to +50
Temperature resistance	ō C	-40 to +370
Tack-free time	Min	10 - 15

Shelf Life

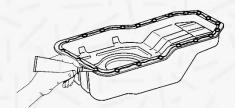
12 months from date of production, when stored at or below 30°C in the original unopened container

Packaging

Standard Colors

85 g Tube





The information is offered in good faith and is believed to be accurate. It should not however be used in substitution for customer's tests to ensure that DYNA-PRO® products are safe, effective and compatible for the intended use. Sole warranty is that the product will meet the DYNA-PRO® sales specifications in effect at the time of delivery. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.